

Work Order ID 61563



Page 1

Monday, August 30, 2010 11:23:09 AM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 8/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: M

Date: 10-8-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-616	E

100 0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

8/10/10/09

CK for BG 10/11/08

110 0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10/11/09

120 0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

8/10/10/09

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-616-015

Accept

Revision ID:

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Start Date: 8/30/2010 Start Qty: 1.00

Required Date: 9/6/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging									
Packaging	Memo Identify and pack for shipping as per PPP D350-616-015 Location: <u>3/c</u> PPP Rev: <u>3/c</u>	0.00							
140									
QC									
Quality Control									

10/11/10 SL 10
ck 10/11/11 JH
B/c 10-11-11
①

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, August 30, 2010 11:23:14 AM

Page 1

Work Order ID: 61563

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	6.0000	10	10			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST		6							
					107715	6							
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST224		3							
					58424	3							
D2348 Wearplate		Manufactured	No			110	Each	12.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST011		12							
					58425	12							
D2353 Stiffener		Manufactured	No			110	Each	20.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST224		20							
					58426	20							

115622 10/11/10

10/11/10

10/11/10

10/11/10

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Work Order ID: 61563

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

D2364
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

3.0000

1 1

B62817 10/11/98

Location

Loc Qty

Loc Code

ST225

3

57749

3

Manufactured No

110 Each

20.0000

2 2

10/11/98

Location

Loc Qty

Loc Code

ST012

20

57750

20

Manufactured No

110 Each

2.0000

1 1

B62818 10/11/98

Location

Loc Qty

Loc Code

ST241B

2

55738

2

Manufactured No

110 Each

2.0000

1 1

B62819 10/11/98

Location

Loc Qty

Loc Code

ST241B

2

55739

2

Manufactured No

110 Each

0.0000

1 1

B61657 10/11/98

D3494-1
Stub Cover

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 61563

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5 Purchased No
Rivet

110 Each 5,874.000 25 25



10/11/98

Location Loc Qty Loc Code

ST317 5874

6733 892

6874 4982

25

MS20426AD4-6 Purchased No
Rivet

110 Each 2,905.000 25 25



10/11/98

Location Loc Qty Loc Code

ST317 2905

2905

110139

25

MS20426AD5-7 Purchased No
Rivet

110 Each 1,271.000 6 6



10/11/98

Location Loc Qty Loc Code

ST317 1271

1025

101340

7681

246

6

MS20426AD5-8 Purchased No
Rivet

110 Each 1,373.000 6 6



10/11/98

Location Loc Qty Loc Code

ST317 1373

1373

4533

6

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Work Order ID: 61563

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2 Purchased No
Rivet

110 Each 258.0000 15

Location Loc Qty Loc Code

ST322 258

111359 8

114945 250

110 Each 3,823.000 30

MS20601-AD4W3 Purchased No
Rivet

Location Loc Qty Loc Code

ST321 3823

114538 3823

110 Each 2,176.000 6

MS21042L3 Purchased No
Nut

Location Loc Qty Loc Code

ST300 2176

114523 115

114718 61

114784 2000

110 Each 217.0000 6

MS24693-C273 Purchased No
Screw

Location Loc Qty Loc Code

ST310 217

108246 23

114752 194

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Work Order ID: 61563

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48

Purchased

No

110

Each

32.0000

22

22



Screw



10/11/10

Location

Loc Qty

Loc Code

ST309

32

114752

32

22

MS35207-264

Purchased

No

110

Each

68.0000

4

4



Screw



10/11/10

Location

Loc Qty

Loc Code

ST295

68

109031

2

111359

16

115300

50

4

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REFERENCE ONLY

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QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	